

# Product Datasheet



## BU Powder Coatings Interpon TC

**AkzoNobel**  
Tomorrow's Answers Today

### Product Description

**Interpon TC** is a series of TGIC Free Polyester based powder coatings designed for the exterior environment, offering good light and weather resistance from a single coat finish on a variety of substrates. **Interpon TC** is available in a wide range of colours and in full gloss, satin, and matt finishes. Textured and other special effects can be custom matched to the user's requirements.

### Powder properties\*

<b>Chemical type</b>	Polyester
<b>Particle size</b>	Suitable for electrostatic spray
<b>Specific gravity</b>	1.2 - 1.7 depending on colours
<b>Storage</b>	Dry cool conditions (below) 30°C
<b>Shelf Life</b>	18 months
<b>Sales code</b>	M-Series
<b>Stoving Schedule</b>	10 mins at 180°C or 5 mins at 200°C or 4 mins at 210°C (Object temperature)

### Typical specifications

AS4506-2005

### Film properties

Mechanical, chemical and durability tests carried out on zinc phosphated galvanised steel panels. All tests are performed on panels coated with 50 to 70 microns of a gloss finish powder stoved for 10 minutes at 200°C (metal temperature). Reduced gloss finishes may show lower values for mechanical performance.

### Mechanical tests\*

<b>Flexibility</b>	(Bend Test) AS1580 402.1	Pass 6mm
<b>Adhesion</b>	(2mm Crosshatch) AS1580 408.4	Classification 1 maximum
<b>Erichsen Cupping</b>	BS3900-E4	Pass > 3mm
<b>Pencil Hardness</b>	AS1580 405.1	F - minimum
<b>Reverse Impact</b>	AS3715 Section 2.5.8	Pass 2.5Nm

### Chemical and Durability tests\*

<b>Salt Spray</b>	AS3715 Section 2.5.10	Pass 1000 hours - no corrosion creep more than 2mm from scribe
<b>Humidity Resistance</b>	AS3715 Section 2.5.7	Pass at 1000 hrs - no blistering or loss of adhesion
<b>Distilled water immersion</b>	BS3900-F7 at 40°C	Pass - no blistering or loss of gloss after 240 hours
<b>Exterior durability</b>	Pass AS4506-2005	
<b>Colour stability</b>	Excellent for continuous exposure up to 120°C.	
<b>Solvent/Chemical</b>	Generally good resistance to acids, alkalis and oils at normal temperatures.	

Interpon TC - Version 002  
Issued: Feb 2014

AkzoNobel Coatings Ltd  
686 Rosebank Road  
Avondale Auckland 1007  
New Zealand  
Ph: 0800 801 342  
Fax: 0800 809 679  
Email: salesnz@interpon.com  
Web: www.interpon.co.nz

AkzoNobel Pty Limited  
51 McIntyre Road  
Sunshine Victoria 3020  
Australia  
Ph: 1800 630 516  
Fax: 1800 650 786  
Email: salesoz@interpon.com  
Web: www.interpon.com.au

**Interpon**  
powder coatings  
**EVERY COLOR IS GREEN**

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**Pre-treatment**

For optimum coating performance the following pre-treatment is recommended prior to the application of **Interpon TC**. The pre-treatment should be used in accordance with the supplier's recommendations.

A. Aluminium	Multistage chrome chromate or chrome phosphate
B. Galvanised Steel	Multistage zinc phosphate or chromate
C. Steel	Multistage zinc or iron phosphate

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**Application**

**Interpon TC** powder coatings can be applied by manual or automatic electrostatic spray equipment. Unused or over-sprayed powder coating can be reclaimed and recycled through the coating system.

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**Additional Information**

AkzoNobel Pty Limited has a policy not to use lead or other heavy metal based pigments in our range of powder coatings.

As a result of this policy, the use of bright and deep yellow, orange, and red shades is not recommended for severe outdoor exposure where long term colour fastness is required.

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**Safety Precautions**

This product is intended for use only by professional applicators in industrial environments and should not be used without reference to the relevant health and safety data sheet, which AkzoNobel has provided to its customer. If for any reason a copy of the relevant health and safety data sheet is not immediately available the user should contact AkzoNobel to obtain a copy before using the product. Minimum safety precautions in dealing with all powder coatings are as follows. All dusts are respiratory irritants. Therefore, inhalation of the dust or of the vapors resulting from the cure should be avoided. Take steps to prevent skin contact, but should contact occur, wash skin with soap and water. In case of eye contact flush immediately with clean water and seek medical advice. Dust clouds of any finely divided organic material can be ignited with an electric spark or open flame. Dust and powder should not be allowed to build up on surfaces or ledges. Dust collection equipment should be used which has provision for adequate explosion release. All equipment should be electrically earthed to prevent build up of static. Users are recommended to follow the guidelines laid down in AS3754:1990, "Safe Application of Powder Coatings by Electrostatic Spraying".

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**Disclaimer**

Unless otherwise agreed by us in writing, any contract to purchase products referred to in this brochure and any advice which we give in connection with the supply of products are subject to our standard conditions of sale. The information contained in this data sheet is liable to modification from time to time in the light of experience and our policy of continuous product development.

\* Typical minimum specifications. Performance may vary slightly between individual products.